



C02C-4525

Bore dia -	22mm
Piston dia -	12mm
Stroke -	25mm
Lock area -	3.8cmsq

Surface Finish																			ZONE		SCALE	1:1			
Ra Value µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100							MATERILAS					
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12										EN8			
																				GROUP No:—		WEIGHT			
																						Wt.Kgs			
			DESCRIPTION																	Qty.		Casting/forging/ welding drg.no			
Drawn	Prabhakar		DESCRIPTION																						
Checked	Prabhakar		<b>Compact cylinder</b> <b>C02C 4525</b>																	01		Drawing NO			
Approved	19/09/21																								
Date	19/09/21																								
Clamping elements type			<b>CLASP</b> <b>BANGALORE-72</b>																	SHEET: 1 of 1					
																						Sheet No: 1/1			

General Tolerance where not specified									
Liner – length or Diameter					Angular-length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°